

# Compressed air conditioning



## Characteristics

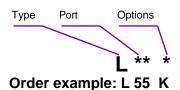
Туре	L 54	L 55	
Port	G 3/4	G 1	
Type of construction	Pro	Proportional lubricator	
Input pressure p1	Max. 16 bar with plastic bowl		
	Max. 20 bar with metal bowl		
Mounting position	Vertical		
Mounting type	In-line; bracket and two through holes		
Medium temperature	-10 to 60 °C (other temperature		
Ambient temperature	-10 to 60 °C ranges on request)		
Bowl capacity	Max. 450 cm <sup>3</sup>		
Drip rate at			
qv = 1000 l/min	1 to 2 drops/min (recommended value)		
Oil grade	HL 25 acc. to DIN 51524 - ISO VG 32		
Weight [g]	1500		

#### **Materials**

Part	Material
Head piece (body)	AI
O-ring 81 x 2	NBR
Adapter	AI
Fill plug	POM-NBR
Flange	POM-NBR-steel
Sight dome	PA
Sight dome - metal	Zinc-glass-NBR
O-ring 50 x 2	NBR
Oil bowl	Polycarbonate
Oil bowl with sight glass	Zinc-glass-NBR

#### \*On request

### Ordering information



Port	
54	G 3/4
55	G 1
Options	
К	Plastic bowl
M-SR	Metal bowl with sight glass
S	Bowl guard

#### Description

- Block design
- Simple block mounting with other devices using conical clamps and half threads
- Joiner sets (**KP 55**) required for block mounting with other devices
- Joiner sets (KP 55 Z) required for block mounting with K 54/55 or T 54/55
- Flow direction indicated by arrows
- Entry in direction of arrow
- Oil can be refilled under pressure
- Bowl guard can be retrofitted without tools

## Recommended oil

#### Special pneumatic oil 32

Viscosity at 40°C: 32 cSt [mm²/s] Temperature range: -35 to +85°C

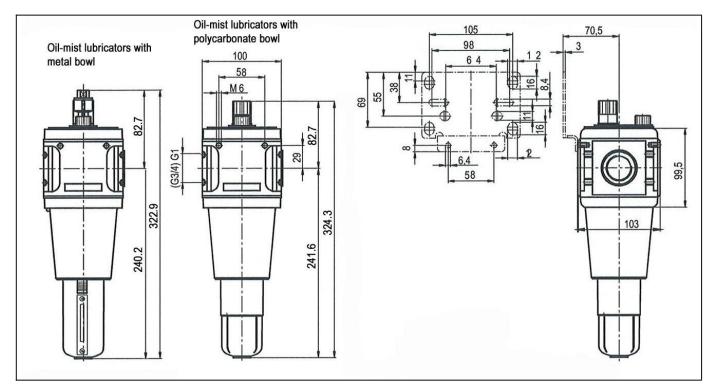
Oil bowls made of plastic (polycarbonate) are corroded by additives, anti-freeze agents and synthetic oils. We therefore recommend using mineral oils from approx. 22 to 32 cSt or up to 68 cSt in conjunction with impact tools.

Metal bowls and metal sight domes should be used for all other oil grades as well as anti-freeze agents.

Subject to technical changes and errors reserved. The proficiency testing is the responsibility of the user. The specified data do not represent legally guaranteed properties.



# Dimensions [mm]



#### Flow rates

Output pressure $p_2 = [bar]$		6
Nominal flow ( $\Delta p = 1 \text{ bar}$ )	QN m³/h	1140
	l/min	19000

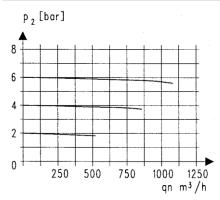
#### Accessories

Designation	Order No.
Mounting bracket with 2 screws, cmpl.	ZW 55
Joiner set(s) for block mounting with other devices	KP 55
Joiner set(s) for block mounting	KP 55 Z
with K 54/55 or T 54/55	SK 33
Bowl guard	MS 33 NS
Metal bowl with sight glass	KS 33 N
Polycarbonate bowl	

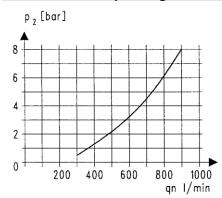
#### Main spare parts

Part	Part No.
Sight dome (polycarbonate)	1233.7.990
Sight dome (metal)	1233.7.909

#### Flow characteristic



Lubricator operating limit





Art. No.	Ident No.
L 55 K	100555
L 55 S	100560
L 55 M-SR	100565
ZW 55	100445
KP 55	100446
KP 55 Z	123922
SK 33	100506
MS 33 NS	100549
KS 33 N	100548
1233.7.990	100392
1233.7.909	100393