Lock Activator F

Art. No. 114565

Type No. 3150/200

Exemplary illustration

Activates passive surfaces and accelerates the curing process. Enables Lock adhesives to be used for metal-to-plastic bonds or at low temperatures.

Technical data

GHS	GHS02|GHS07
GHSSIGNAL	G
Hazard statements	H222, H229 - Extremely flammable aerosol. Pressurized container: may burst if heated.|H319 - Causes serious eye irritation.|H336 - May cause drowsiness or dizziness.|H412 - Harmful to aquatic life with long lasting effects.
Description	Lock Activator F, 200 ml
Colour	green
Viscosity	1 - 2 mPa·s
Gap bridging to max.	0.5 mm

Commercial data

Customs tariff number	35069900
Country of origin	IT
eCl@ss 5.1.4	23339090
eCl@ss 9.0	23330501
UNSPSC_Code_v190501	31201615
UNSPSC_CodeDesc_v190501	Adhesive activators

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Material informations

REACH SVHC1 substance name	no
CAS no. SVHC 1	no CAS No.
RoHS materials notice	RoHS compliant
REACH Info	no SVHC substance included

Product informations

Reducing the curing time
The cure time can be reduced considerably by pretreatment with Lock Activator F. The acticator is recommended for all passive surfaces and is indispensable at low ambient temperatures (less than +10 °C / 50 °F) and for large gaps. On nonmetallic surfaces, Lock Activator F can only fully cure when the activator is used.

Surface pre-treatment
To achieve optimum results, the mounting parts should be degreased and cleaned. Lock Activator F can also be used on uncleaned surfaces, e.g. screws as delivered. However, the cleaner the surface, the better the results achieved.

Processing
Spray Lock Activator F onto one side of the cleaned bonding surface. For larger gaps and/or rough, porous surfaces, application on both sides is necessary. Allow Lock Activator F to flash off for approx. 2 minutes at room temperature (+20 °C).
After activation, the parts should be bonded swiftly. Renewed dirt on the surfaces before bonding should be avoided. Mix activator and adhesive in liquid state.

Instructions for use
When using RIEGLER products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.riegler.com) must be observed.

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