

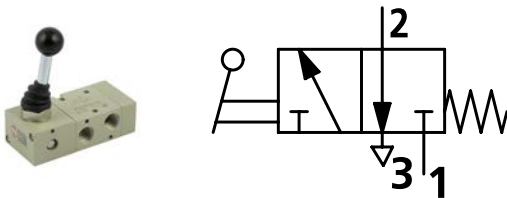
3/2-way valve

manually operated, series 70 low temperature

PLUS ||

Art. No. 149906

Type No. 70L2000100



Exemplary illustration

The series 70 low temperature valves in manually operated version with hand lever complement our range of traditional way valves of series 70. They represent a selection of the most commonly used manually operated way valves, which are manufactured with components for special low temperature applications. These valves are also suitable for use with vacuum.

Technical data

Operation	manually
Function	3/2 NC
Version	90° lever
Connection	G 1/4 IT
DN	7.5 mm
Flow rate measurement 1	flow rate at 6 bar and Δp 1 bar
Flow rate 1	1100 NI/min
Flow rate measurement 2	flow rate at 6 bar and Δp 0.5 bar
Flow rate 2	750 NI/min
Medium	filtered, dry and unlubricated compressed air
Required purity class in accordance w. ISO 8573-1	4.2.3
Operating pressure	-0.99 - 10 bar
Temperature range	-40 to 60 °C
Valve body	aluminium
Piston	nickel-plated aluminium
Sealant	NBR
Spring	special steel
Series	series 70 low temperature

Commercial data

Customs tariff number	84818079
Country of origin	IT
eCl@ss 5.1.4	27291801
eCl@ss 9.0	27291390
UNSPSC_Code_v190501	40141603
UNSPSC_CodeDesc_v190501	Pneumatic valves

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VALVES SERIES 70

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VALVES SERIES 70

The Series 70 forms part of Metal Work's full range of traditional valves.

They are available in sizes 1/8", 1/4", 3/8" and 1/2", versions 3/2, 5/2, 5/3 and double 3/2, with mechanical, manual, pneumatic and electric drives.

They can be installed in line, onto a wall, on the cylinder (using a special bracket) or in series (on a multiple or modular base) to suit all possible applications.

A range of valves (Series 70 LT) designed using components for specific low-temperature applications is now available for the most commonly used types and sizes.

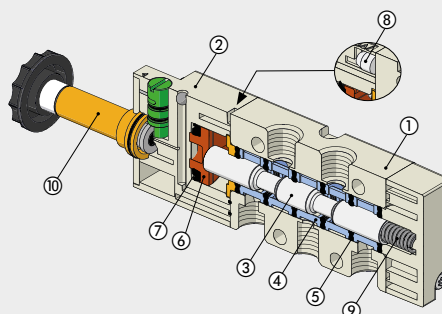
These highly reliable valves comply with the main applicable standards, including Atex, ISO 13489 and SIL, as stated in the documents and certificates available online.



TECHNICAL DATA		1/8"	1/4"	3/8"	1/2"
Thread on the valve ports		1/8"	1/4"	3/8"	1/2"
Operating pressure series 70 versions	bar	2.5 to 10			
monostable and bistable differential		1 to 10			
bistable		vacuum to 10			
asserved					
Operating pressure series 70 LT (low temperature) versions	bar				
hand operated		vacuum to 10			
pneumatic and solenoid/pneumatic	t = -40°C to -10°C	5 to 10			
	t = -10°C to +60°C	3 to 10			
Minimum pilot pressure	bar	2.5			
Operating temperature range	°C				
series 70 versions		-10 to +60			
series 70 LT (low temperature) versions		-40 to +60			
Nominal diameter	mm	5	7.5	13.3	15
Conductance C	Nl/min · bar	121.43	264.26	505.52	971.43
Critical ratio b	bar/bar	0.32	0.27	0.32	0.43
Flow rate at 6 bar ΔP 0.5 bar	Nl/min	400	750	1560	3200
Flow rate at 6 bar ΔP 1 bar	Nl/min	550	1100	2150	4600
Installation		In any position (vertical assembly is not recommended for bistable valves subjected to vibration)			
Fluid		Filtered air without lubrication; lubrication, if used, must be continuous.			
Recommended lubricant		For series 70 LT (low-temperature) versions, it is recommended to use of perfettamente dried air. ISO and UNI FD 22			
Maximum coil nut torque	Nm	For series 70 LT (low-temperature) it is not expected to be used with lubricated air.			
Compatibility with oils		1 See chapter Z1			

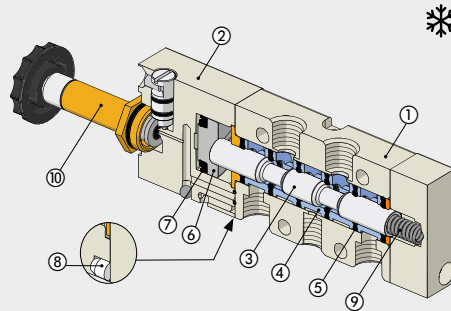
COMPONENTS SERIES 70

- ① VALVE BODY: Aluminium
- ② CONTROL/END CAP: plastic
- ③ SPOOL: chemically nickel-plated aluminium
- ④ DISTANCE PLATES: plastic
- ⑤ GASKETS: NBR
- ⑥ PISTONS: Hostaform®
- ⑦ PISTON GASKET: NBR
- ⑧ FILTER: plastic
- ⑨ SPRINGS: special steel
- ⑩ OPERATOR: Brass pipe - Stainless steel core


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COMPONENTS SERIES 70 LT (LOW TEMPERATURE)

- ① ALVE BODY: aluminium
- ② CONTROL/END CAP: aluminium
- ③ SPOOL: chemically nickel-plated aluminium
- ④ DISTANCE PLATES: plastic
- ⑤ GASKETS: HNBR
- ⑥ PISTONS: aluminium
- ⑦ PISTON GASKET: HNBR
- ⑧ FILTER: plastic
- ⑨ SPRINGS: special steel
- ⑩ OPERATOR: brass pipe - Stainless steel core
(version specific for low-temperature applications)



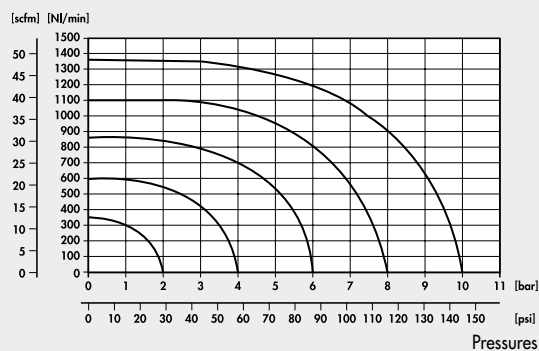
VALVES

VALVES SERIES 70

FLOW CHARTS

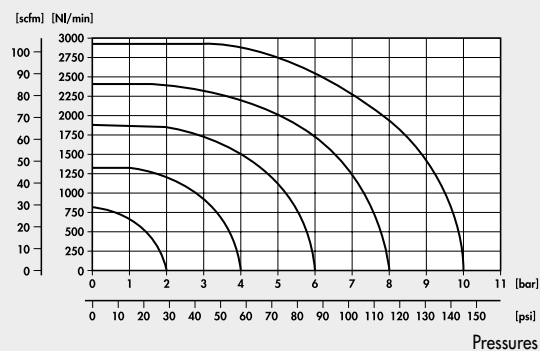
VALVES SERIES 70 1/8"

Flow rates



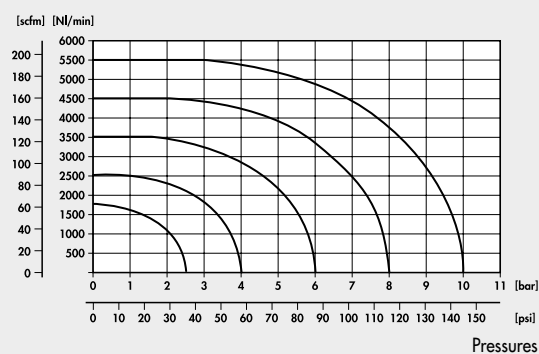
VALVES SERIES 70 1/4"

Flow rates



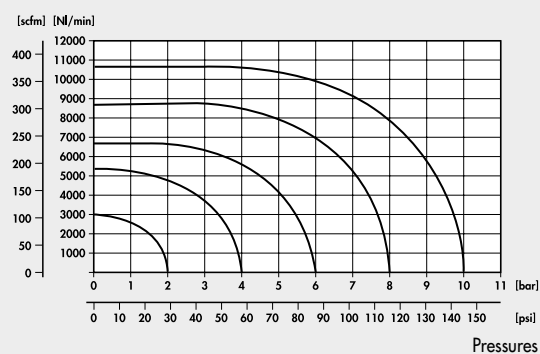
VALVES SERIES 70 3/8"

Flow rates



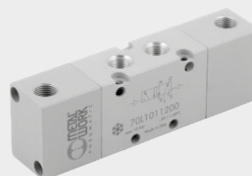
VALVES SERIES 70 1/2"

Flow rates



VALVES SERIES 70 LT (LOW TEMPERATURE)

TECHNICAL DATA		1/8"	1/4"	3/8"
Operating pressure standard	bar	Vacuum to 10		
hand operated		5 to 10		
pneumatic and solenoid/pneumatic	t = -40°C to -10°C	3 to 10		
	t = -10°C to +60°C	-40 to +60		
Operating temperature range	°C			
Nominal diameter	mm	5	7.5	13.3
Conductance C	Nl/min · bar	121.43	264.26	505.52
Critical ratio b	bar/bar	0.32	0.27	0.32
Flow rate at 6 bar ΔP 0.5 bar	Nl/min	400	750	1560
Flow rate at 6 bar ΔP 1 bar	Nl/min	550	1100	2150
PNEUMATIC				
Minimum pilot pressure	bar	5		
t = -40°C to -10°C		3		
t = -10°C to +60°C				
TRA / TRR monostable at 6 bar (at 20°C)	ms	6/15	7/15	5/28
TRA / TRR bistable at 6 bar (at 20°C)	ms	7/7	7/7	13/13
SOLENOID/PNEUMATIC				
TRA / TRR monostable at 6 bar (at 20°C)	ms	15/35	19/45	21/72
TRA / TRR bistable at 6 bar (at 20°C)	ms	20/20	21/21	18/18
Coil voltage values		12; 24 VDC		
		24; 110; 220V AC 50/60Hz		
Power	t = -40°C to -10°C	5 W (DC) - 5 VA (AC)		
	t = -10°C to +60°C	2 W (DC) - 3.5 VA (AC)		
Voltage tolerance	%	-10 to +15		
Insulation class		F 155		
Maximum coil nut torque	Nm	1		
Hand operator		Bistable		
Notes: after a long stop and with very low temperatures the movement of the first drives may be slower. It recommends the use of perfectly dry air.				



VALVES

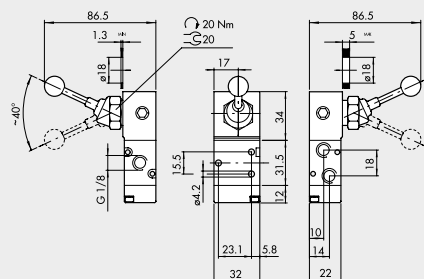
VALVES SERIES 70 LT (LOW TEMPERATURE)

SYNOPTIC, SIZES AND VERSIONS

P N V	2	3	P N	S	OO	LT
FAMILY	DIMENSIONS	FUNCTION	OPERATORS 14	RESETTING (12)	FURTHER DETAILS	
MAV manual valves	2 1/8"	3 3/2	LE leva 90°	S mechanical springs	OO no indication	LT low temperature
PNV pneumatic valves	3 1/4"	5 5/2	PN pneumatic	B bistable	NC normally closed	
SOV solenoid/ pneumatic	C 3/8"	6 5/3	SO solenoid	O stable for 5/3	NO normally open	
					CC closed centres	
					OC open centres	
					PC pressure centres	

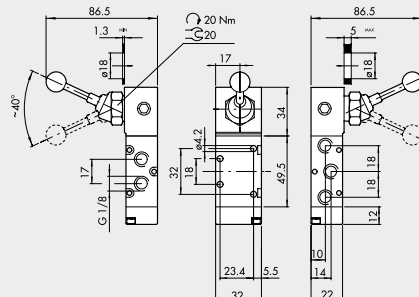
VALVES SERIES 70 LT, HAND OPERATED (LOW TEMPERATURE)

90° LEVER 3/2 1/8"



Symbol	Code	Abbrev.	Weight [g]
	* 70L1000100	MAV 23 LES NC LT	184
	* 70L1000200	MAV 23 LEB OO LT	187

90° LEVER 5/2 1/8"



Symbol	Code	Abbrev.	Weight [g]
	* 70L1000300	MAV 25 LES OO LT	210
	* 70L1000400	MAV 25 LEB OO LT	213

VALVES SERIES 70 LT (LOW TEMPERATURE)

The technical drawings show three views of the G1/8" fitting:

- Top View:** Shows the overall dimensions of the fitting. The total width is 89 mm. The distance from the center of the G1/8" port to the center of the 1/8" port is 86.5 mm. The distance from the center of the G1/8" port to the center of the 1/8" port is 1.3 mm. The G1/8" port has a diameter of 18 mm.
- Side View:** Shows the profile of the fitting. The total height is 34 mm. The distance from the top of the fitting to the center of the 1/8" port is 17 mm. The distance from the bottom of the fitting to the center of the 1/8" port is 32 mm. The distance from the top of the fitting to the center of the G1/8" port is 49.5 mm. The distance from the bottom of the fitting to the center of the G1/8" port is 23.4 mm. The distance from the top of the fitting to the center of the G1/8" port is 5.5 mm. The distance from the bottom of the fitting to the center of the G1/8" port is 27 mm. The G1/8" port has a diameter of 18 mm. The 1/8" port has a diameter of 17 mm. The fitting is shown with a torque specification of 20 Nm.
- Bottom View:** Shows the underside of the fitting. The total width is 89 mm. The distance from the center of the G1/8" port to the center of the 1/8" port is 86.5 mm. The distance from the center of the G1/8" port to the center of the 1/8" port is 5 mm. The G1/8" port has a diameter of 18 mm. The 1/8" port has a diameter of 17 mm. The fitting is shown with a torque specification of 20 Nm.

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